

Illinois Department of Transportation
Bureau of Materials and Physical Research
APPROVED LIST OF QUALIFIED CEMENT PLANTS

August 19, 2005

This list supersedes the April 22, 2005 list.

Standard Specifications for Road and Bridge Construction, Section 1001 (Adopted January 1, 1997 or January 1, 2002)
Current Policy Memorandum, "Portland or Blended Cement Acceptance Procedure for Qualified and Non-Qualified Plants"

Material Code No.

Type I 37601, Type II 37603, Type III 37605, Type IP 37703, Type I (SM) 37706

<u>Manufacturer</u>	<u>Location</u>	<u>Producer/ Supplier No.</u>
Buzzi Unicem USA, Inc.	Oglesby, IL	6097-01
Buzzi Unicem USA, Inc.	Greencastle, IN	6097-02
Buzzi Unicem USA, Inc. ^A	Cape Girardeau, MO	6097-03
Buzzi Unicem USA, Inc. ^A	Festus, MO	6097-04
Cemex	Kosmosdale, KY	5824-02
Continental Cement Co. ^A	Hannibal, MO	2101-01
Essroc Materials, Inc. ^A	Logansport, IN	2269-01
Essroc Materials, Inc. ^A	Speed, IN	2269-02
Holcim (US), Inc., Theodore Plant ^A	Theodore, AL	544-05
Holcim (US), Inc., Mason City Plant ^A	Mason City, IA	544-03
Holcim (US), Inc., Dundee Plant	Dundee, MI	544-01
Holcim (US), Inc., Clarksville Plant ^B	Clarksville, MO	544-02
Illinois Cement Co.	LaSalle, IL	935-01
Lafarge N.A. ^A	Davenport, IA	4116-04
Lafarge N.A. ^A	Alpena, MI	4116-01
Lafarge N.A. ^A	Paulding, OH	4116-02
Lafarge N.A. ^A	Joppa, IL	4116-05
Lafarge N.A. ^A	Sugar Creek, MO	4116-08
Lehigh Cement Co.	Mitchell, IN	1132-02
St. Marys Cement Co.	Bowmanville, ON Canada	2207-02
St. Marys Cement Co.	Milwaukee, WI	2207-04
St. Marys Cement Co.	Dixon, IL	2207-05
St. Marys Cement Co.	Charlevoix, MI	2207-06

^A Recent test data has shown that the average equivalent alkalies ($\text{Na}_2\text{O} + 0.658\text{K}_2\text{O}$), of the Type I cement from this plant is less than 0.60 %. However, this does not necessarily ensure that cement in subsequent shipments will continue to exhibit this property. Users are advised to request current test data showing that Type I cement from this plant meets the optional alkali requirement in ASTM C 150.

^B This plant manufactures a Type I portland cement that may be ordered, on request, to meet the optional maximum 0.60% alkali requirement in ASTM C 150.